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	BEFORE COMPLETING FORM
Ако 19201.2-ЕС-Н	
4 TITLE (and Subtitio)	5 TYPE OF REPORT & PERIOD CONTINET
Two Phase System; Interfacial Turbulence	Technical Report
	6. PERFORMING ORG. REPORT NUMBER
7. AUTHOR(a)	8. CONTRACT OR GRANT NUMBER(#)
Winston Khan	DAAG29-82-G-0005
S. PERFORMING ORGANIZATION NAME AND ADDRESS	10 PHOGRAM ELEMENT, PROJECT, TANS AREA & WORK UNIT NUMBERS
Puerto Rico	N/A
11 CONTROLLING OFFICE NAME AND ADDRESS	12. REPORT DATE
U. S. Army Research Office	Jun 84
Post Office Box 12211	13 NUMBER OF PAGES
Research Triangle Park, NC 27709	Office) 15. SECURITY CLASS, (of this report)
The controlling	DIRECT TO SECURITY CEASS, (DI INTE PANTE)
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	Unclassified 15a. DECLASSIFICATION/DOWNGHAUIN-
M. DICTRIBUTION CTATEMENT (AND D	

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17. DISTRIEUTION STATEMENT (of the obstrect enfered in Block 20, If different from Report)

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19. KEY WORDS (Continue on reverse side if necessary and identify by block number)

Turbulence Interfaces Transport Properties

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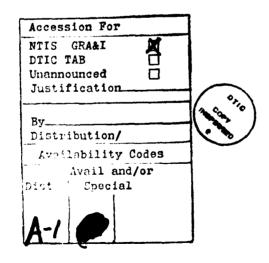
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Professor of Physics
U.P.R. - Mayaguez, P. R.

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INTRODUCTION

DR. WINSTON KHAN

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Although surface renewal theories have gained general acceptance, the mechanism by which transport properties by eddies are effected was still in doubt.

In most cases, isolated portions of turbulence (eddies) are considered as impelled into the interface from the bulk phase, which is most unreasonable and incompatible with the concept of turbulence phenomena.

The purpose of this work has been to elucidate the complex nature of turbulence in a fluid in a stirred cell where the interface is the domain of interest in order to facilitate a theoretical explanation for the phenomenon of transport processes at turbulent interfaces.

A possible mechanism by which eddies are propagated into the interface from the bulk phase can be attributed to the concept of turbulence, as a mass of eddies which change their shapes and sizes incessantly and enclosed in an elastic bag of fluid, which fluctuates and pushes its corrugated periphery intermittently into the interface, and much more compatible with turbulent phenomena.

This has been confirmed experimentally in a previous

report entitled "The Structure of Turbulence in a Stirred Cell", prepared by the author and submitted to the Research Cffice of the U.S. Army during April, 1983.

This report facilitates an adequate theoretical model for transport phenomena at turbulent interfaces of the types, liquid-liquid; liquid-gas.

In this model, the transport of matter from one phase to another, where one phase is in motion is effected by molecular diffusion alone and in agreement with the theories of Danckwerts and Higbie.

In all cases, however, the interpretation of surface renewal and the dependence on turbulent paramters which is synonymous with Reynolds number or the degree of agitation was still in doubt.

It was also the purpose of this work to demonstrate that the rate of surface renewal depended only on turbulent parameters and not on surface conditions for clean interfaces. This dependence was determined by Khan and found to be in remarkable agreement with the best experimental correlation.

In any case, the frequency of eddy penetration alone into the interface is not the important factor in surface renewal as claimed by previous authors, but the quantity of area renewed.

The actual theory, based on the quantity of area

renewed is in excellent agreement with experimental results for both clean and contaminated interfaces as shown by Khan.

Describes the mechanical agitator used in the study of interfacial turbulence in a two phase system. This system is applicable to large scale systems in industry, based on the analogy of geometrical and dynamical similarity for processes of mixing and extraction.

The dimensions of this system are the same on those used in the past for single phase systems, where the stirrers are contra-rotated to maintain a stationary interface and can be considered as a special case where the upper phase is at rest. The interface being the domain of interest.

FIGURE 2

Here, the lower phase is agitated while the upper phase is at rest. The structure of turbulence established is that of a turbulent core of fluid with a laminar super-layer, through which eddies penetrate due to the expansions and contractions of bulk fluid.

The diagram describes the from of eddy propagation into the interface due to the expansions and contractions of eddies inside an elastic bag of fluid, which incessantly change its shape and size and pushes its periphery intermittently into the interface through the laminar superlayer. This is clearly manifested by the tracer dye and by

the separation of talc particles covering the entire interface.

Different oils and alcohols can be used in the upper phase changing the surface tension, densities and viscosity, but the structure of the turbulence remains the same, proving that the manifestation of eddies at the interface is independent of surface conditions for a clean interface. It is also independent of surface tension for a contaminated interface, but the theoretical considerations are different as demonstrated by Khan previously.

FIGURE 3

Here, the upper phase is agitated while the lower phase is at rest. The structure of the turbulence can be considered as a mirror image of figure 2 in the interface.

Here, again, manifestations of eddy penetration into the interface can be observed through the separation of talc particles and the trajectory of small drops of immisible tracer dye.

The dye is composed of potassium permanganate dissolved in water with an approximate density of water.

FIGURE 4

Shows the same situation as in figure 2, but reveals the talc separation on the surface which are eddy manifestations.

FIGURE 5

This is a mirror image of figure 4 in the interface, showing clearly eddy manifestations at the interface, this time from the agitated upper phase where the eddies are impelled into the interface through a laminar-sublayer.

FIGURE 6

Describes the manifestation of eddies from both phases which are agitated simultaneously into the interface. The following cases exist.

- If the stirrers are rotated in opposite directions maintaining a stationary interface, then we have rotating laminar layers on both sides adjacent to the interface and, then, the rotating turbulent volume of fluid on both sides.
- 2) If, however, the stirrers are rotated in the same direction, then we generate a rotating interface with rotating adjacent laminar layers in both phases and, then, the rotating volumes of turbulent fluid on both sides.

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In all cases the eddies are impelled into the interface from both bulk phases in the same manner as before.

COMMENTS

Some aspects of Levich model have been confirmed, that is, the existence of laminar layers at the interface and the eddy velocity, $v_y = \frac{v_o}{\lambda}^y$, giving $v_y = o$, at the interface implying that the eddies move horizontally into the interface; an interesting analogy for the motion of the eddies is that of a projectile from the turbulent bulk phase where the interface acts as a predetermined maximum height.

However, Levich employed the technique of diffusion layers in deriving an expression for mass transfer across turbulent interfaces which precludes the concept of surface renewal and cannot be modified adequately to explain mass transfer damping at contaminated interfaces.

The theory proposed by Khan is based on surface renewal and molecular diffusion caused by the propagation of eddies into the interface as in the models of Danckwerts and Higbie, but differs in the interpretation of surface renewal and its dependence on surface conditions.

Surface renewal depends on turbulent parameters only.

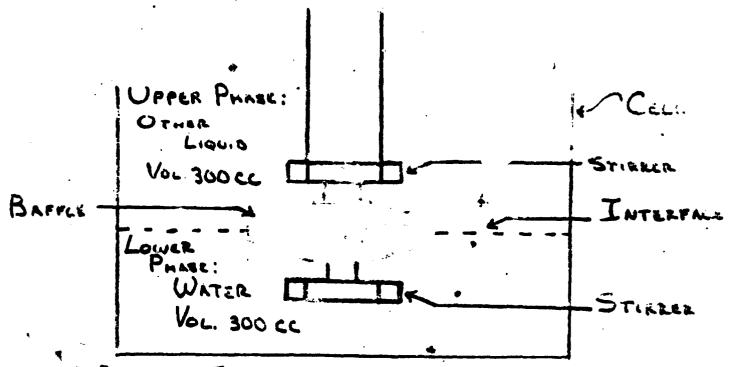
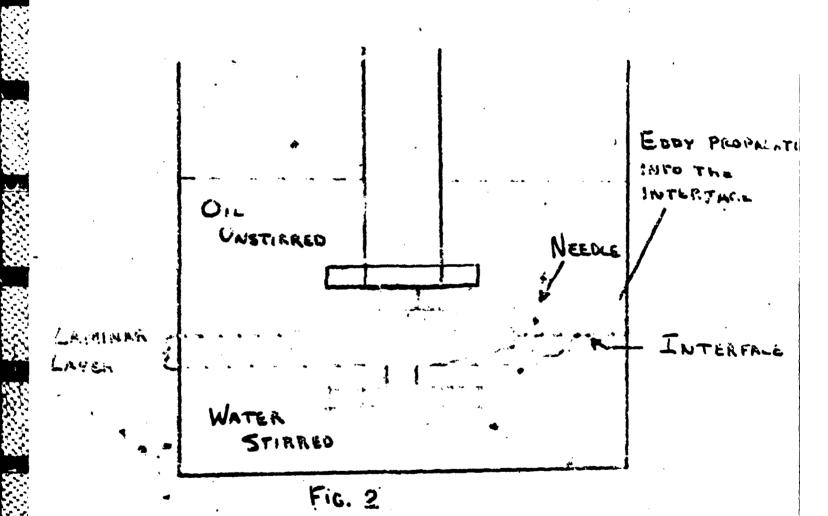
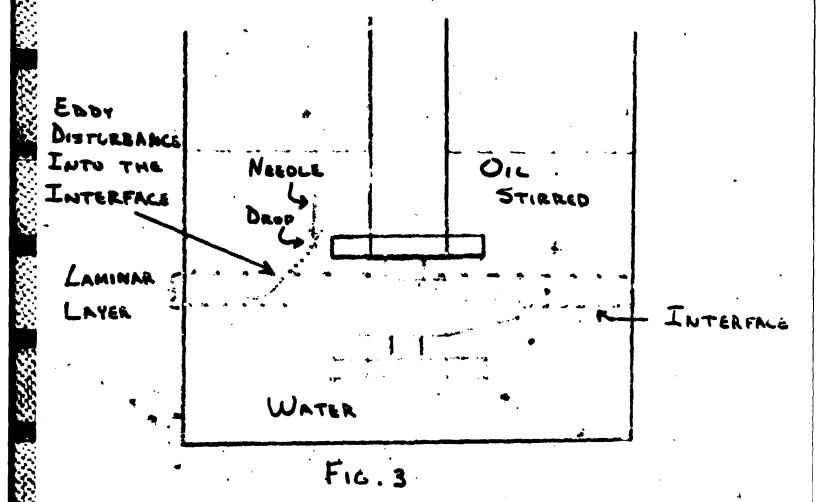
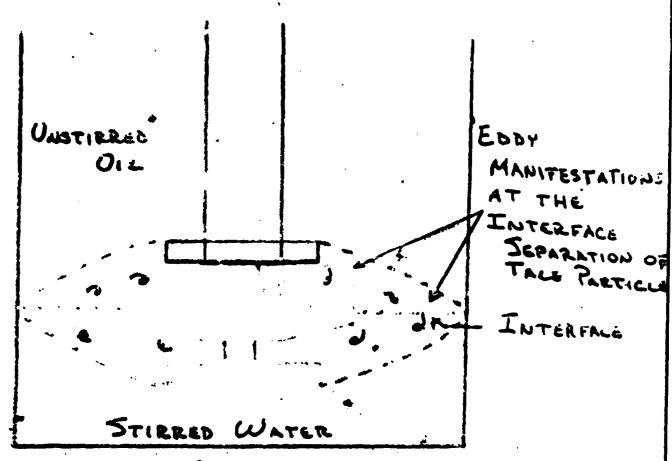


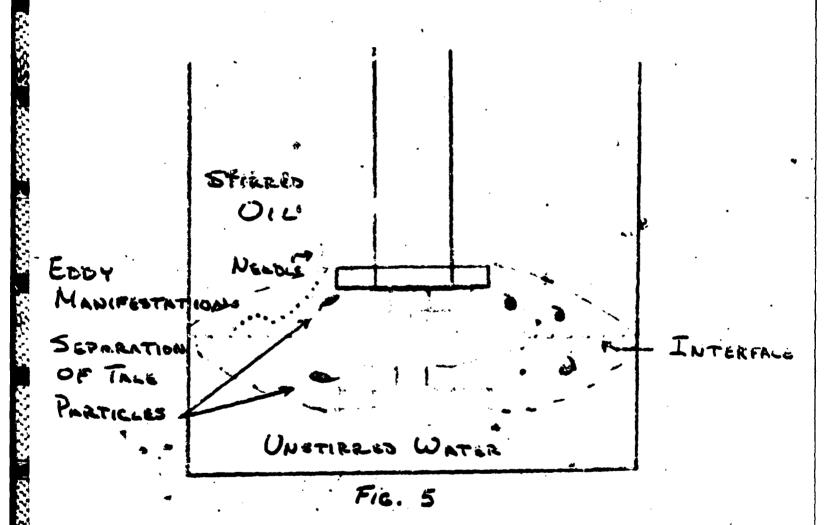
FIG. 1. STIRRER ASSEMBLY

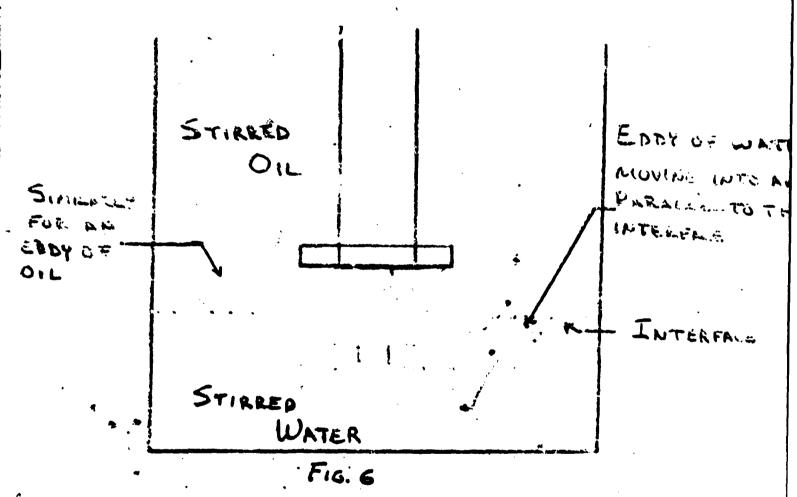






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